

**Work Order ID 78131****\*78131\***

Page 1

Item ID: D3807-1

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Gasket

Start Date: 29/12/2011 Start Qty: 60.00

**\*60\***

Cust Item ID:

Required Date: 06/02/2012 Req'd Qty: 60.00

**\*60\***

Customer:

Reference:

Approvals:

Process Plan: M.C.J.Date: 11/12/29

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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**Draw Nbr****Revision Nbr**

D3807

Rev A

100

0.00

**\*100\***

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3807

Dwg Rev: AProg Rev: A

2-Deburr if necessary

B12-1-12

110

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*110\***

QC

Memo

0.00

Quality Control

B12-1-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 78131

**\*78131\***

Page 2

December-29-11 10:33:08 AM

Item ID: D3807-1 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Gasket  
 Start Date: 29/12/2011 Start Qty: 60.00 **\*60\*** Cust Item ID:  
 Required Date: 06/02/2012 Req'd Qty: 60.00 **\*60\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 <b>*120*</b> QC Quality Control	QC8- Inspect parts - second check  Memo	0.00 0.00		8/26/13		center (462)			
130 <b>*130*</b> Packaging Packaging	Identify as per dwg & Stock Location: <u>ST GA</u>  Memo	0.00 0.00							(62x) SP 12-01-16.
140 <b>*140*</b> QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00							12/1/17 J R12-01-16 42

W/O:		WORK ORDER CHANGES					
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**NOTE:** Date & initial all entries

## December-29-11 10:33:12 AM

Page 1

**\*78131\***

**\*D3807-1\***

**Required Qty: 60.00**

**Comments:** IPP Rev:A 08-07-21 new issue DD verified by:ec IPP REV:B  
10.12.08 PER REV.A DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	929.0000	1.8646	124.3067	124.		
*MNEO60S 063*										**	B12-1-17		
NEOPRENE SHEET 0.063													

**\*MNF060S 063\***

NEOPRENE SHEET 0.063

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT052	929	
119130	3	
119777	400	
119792	400	
119868	126	

19868

(63)

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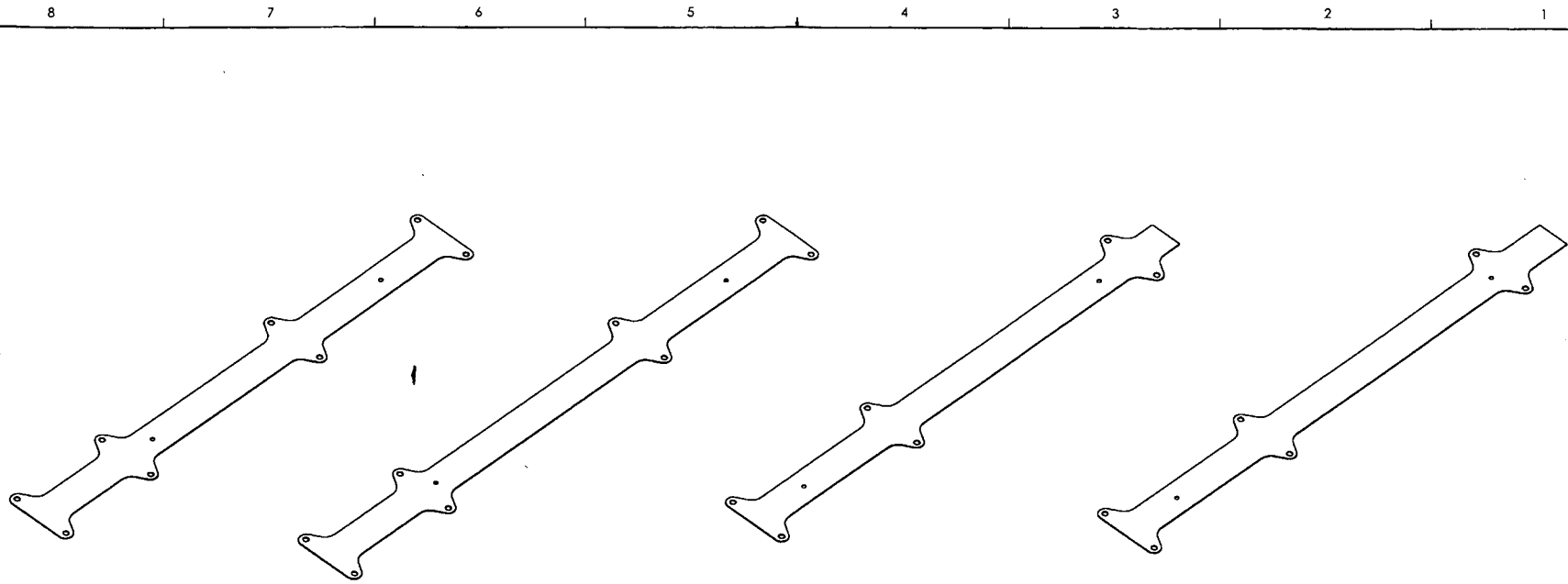
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D3807-1 GASKET

D3807-3 GASKET

D3807-5 GASKET

D3807-7 GASKET

SHOW COPY  
UNCONTROLLED COPY  
SUBJECT TO  
WORK CENTER  
NO. 78.131-M.C.5  
11/12/29

RELEASED  
09.03.03  
per ECN 09-538

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER  
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
  - D3807-1 = 0.32 lbs
  - D3807-3 = 0.36 lbs
  - D3807-5 = 0.32 lbs
  - D3807-7 = 0.33 lbs

A	NEW ISSUE	MB	08.11.21
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.11.21		

DART AEROSPACE USA, INC.	
PORT HADLOCK, WA	
DRAWING NO.	REV. A
D3807	SHEET 1 OF 3
TITLE	SCALE
GASKET	NTS
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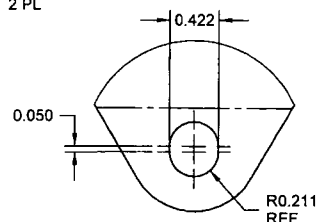
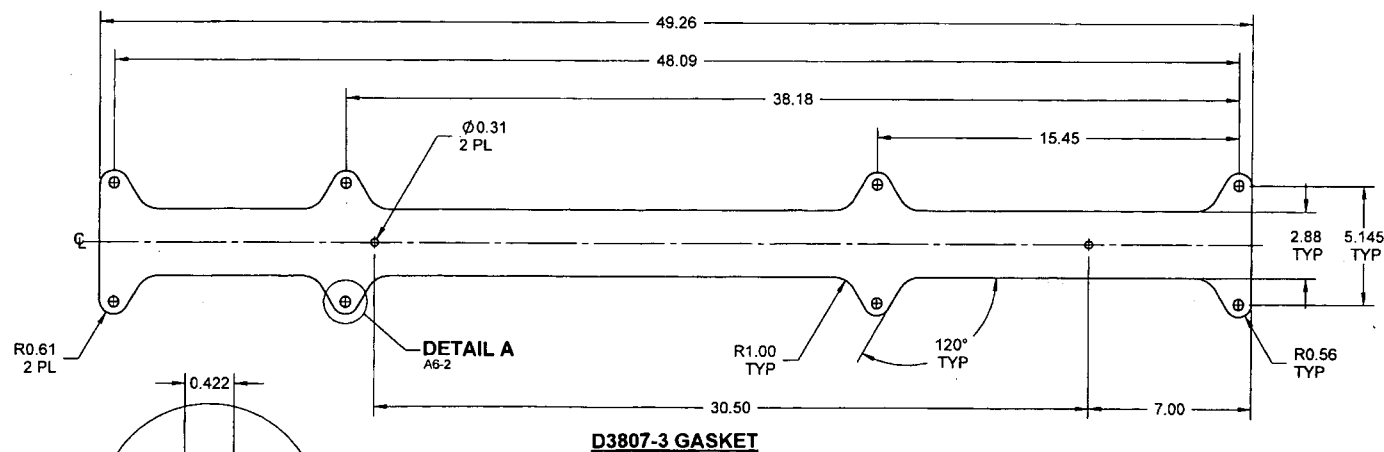
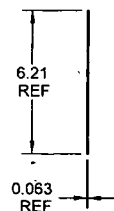
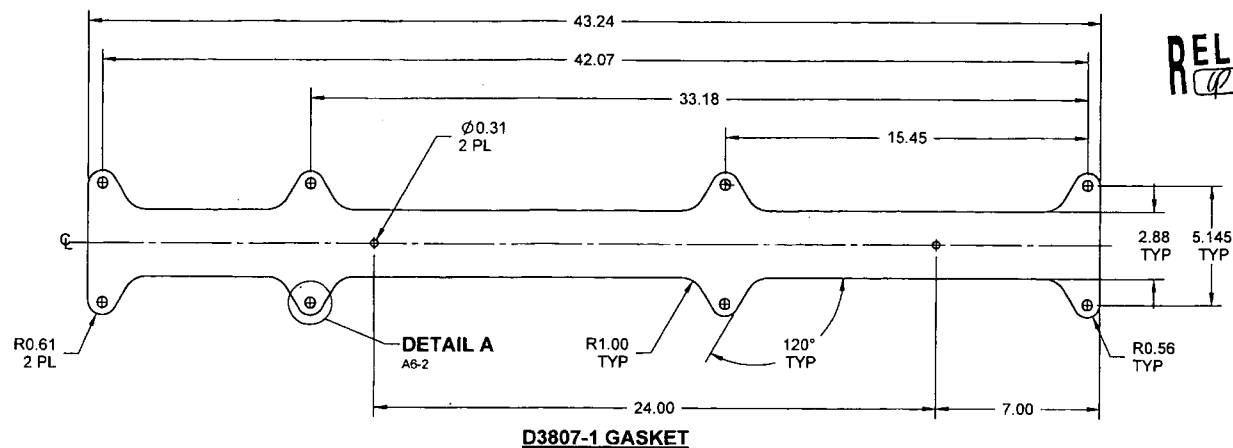
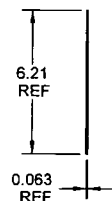
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**NOTE:** Date & initial all entries

78131

RELEASED  
09.03.07

**DETAIL A: SLOT DETAIL**  
TYP

B5-2  
C5-2  
B5-3  
C5-3

DESIGN	<i>[Signature]</i>	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	<i>[Signature]</i>	PORT HADLOCK, WA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3807	SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	GASKET	NTS
DATE	08.11.21	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC.	
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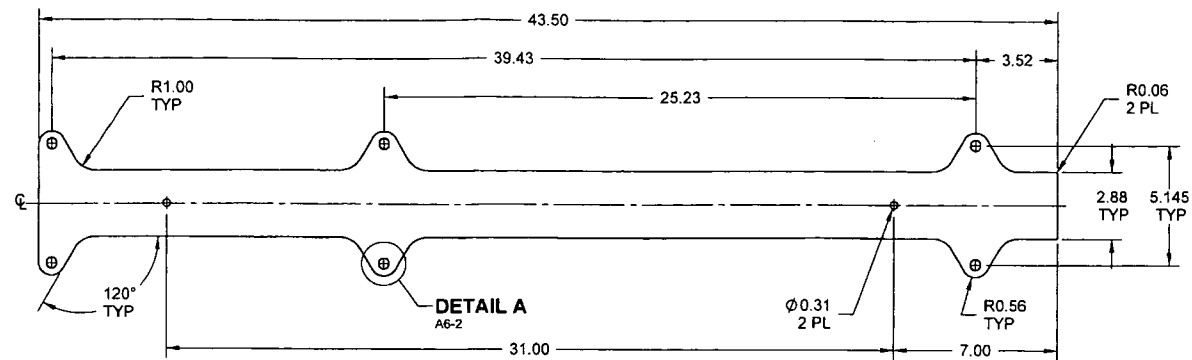
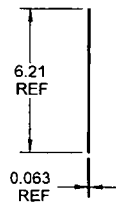
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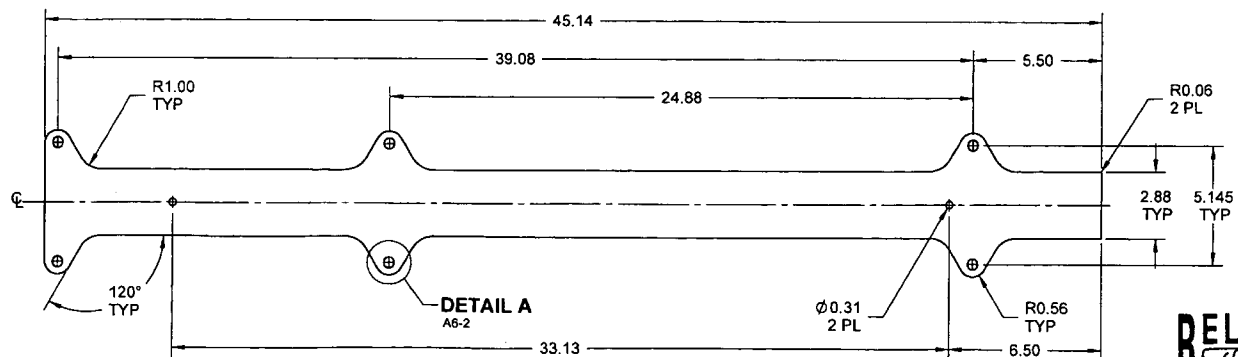
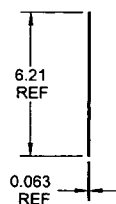
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78131



**D3807-5 GASKET**



**D3807-7 GASKET**

**RELEASED**  
09.03.03

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DRAWN		PORT HADLOCK, WA	
CHECKED		DRAWING NO. <b>D3807</b>	REV. A
MFG. APPR.		TITLE <b>GASKET</b>	SHEET 3 OF 3
APPROVED		SCALE	NTS
DE APPR.		<small>           COPYRIGHT © 2008 BY DART AEROSPACE USA, INC.            THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.         </small>	
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